

# Buddha Institute of Technology Gorakhpur

Department of Mechanical Engineering ALLOTMENT BASED ON COMPETENCY SKILLS Academic Session: July – Dec 2022

| Name of the Staff      | Mr. Vishnu Pratap Singh       |
|------------------------|-------------------------------|
| Area of Specialization | Production Engineering        |
| Subject Allotted       | I C Engine Fuel & Lubrication |

| Sl.<br># | Course Code | Course Title                  | Semester      | Theory/Practical |
|----------|-------------|-------------------------------|---------------|------------------|
| 1.       | KME054      | I C Engine Fuel & Lubrication | V Sem Batch A | Theory           |

HOD

# **Course Outcome and Programme Outcome**

| Program                       | : B. Tech.                      |
|-------------------------------|---------------------------------|
| Branch                        | : ME                            |
| Semester                      | : V                             |
| Session                       | : 2022-23                       |
| Name of the Course            | : I C Engine Fuel & Lubrication |
| Code                          | : KME054                        |
| Name of the Course Instructor | : Vishnu Pratap Singh           |
| Designation                   | : Assistant Professor           |
| Department                    | : Mechanical Engineering        |

# Description of the Course Outcome:

| СО     | After completion of the course students will be able to:  |
|--------|---|
| KME054 | Understand working principle, performance parameters and testing of IC Engines.   |
| KME054 | Understand the combustion phenomena in SI and CI engines and factors influencing combustion chamber design.   |
| KME054 | Understand the fuel injection system in SI and CI engines and<br>working of different components of IC engine like carburetor and<br>turbocharger.                            |
| KME054 | Understand the important qualities of IC engine fuels, then interpret different alternative fuels for IC engines and method to control the exhaust emissions from IC engines. |
| KME054 | Understand the essential systems of IC engine like cooling system,<br>lubrication system, ignition system etc. and latest trends and<br>developments in IC Engines.           |

| Buddha Institute                   | Gorakhpur         |                                 |        | SISTITUTE                          | SF TEEL    |       |
|------------------------------------|-------------------|---------------------------------|--------|------------------------------------|------------|-------|
| Department: Mechanical Engineering |                   |                                 |        |                                    | HONN CORAK | AND T |
| Academic Semes                     | ter: July – Dec 2 | 022m                            |        |                                    |            |       |
| Semester: V                        | Section: A        | Course Code: I                  | KME054 | Course: I C Engine Fuel and Lubric |            |       |
| Course Instructo                   | Contact I         | Hours /week: 05 # of credits: 0 |        | # of credits: 03                   |            |       |
| CIE Marks: 50 SEE Marks:1          |                   |                                 | 00     |                                    | Exam Hour  | s: 03 |

| Prerequisites if any: |                |                      |          |  |  |
|-----------------------|----------------|----------------------|----------|--|--|
| Code No               | Course Name    | Description          | Semester |  |  |
| RME302                | Thermodynamics | Basic Thermodynamics | III      |  |  |

| Content delivery: | Chalk & Board, DLP, System/Laptop with social media videos |
|-------------------|--|
|-------------------|--|

| ModulaN  | Combondo of Modula   | TT  | <u> </u> |
|----------|--|-----|----------|
| ModuleNo | Contents of Module   | Hrs | COs      |
| 1        | <ul> <li>INTRODUCTION TO I.C ENGINES: Engine classification and basic terminology, Two and four stroke engines, SI and CI engines, Valve timing diagram, Valve mechanism- Push rod type, Overhead type (SOHC,DOHC). Thermodynamic analysis of Air standard cycles: Otto cycle, Diesel cycle, Dual cycle, Comparison of Otto, Diesel and Dual cycles Fuel air cycle, factors affecting the fuel air cycle, Actual cycle.</li> <li>TESTING AND PERFORMANCE: Performance parameters, Basic measurements, Blow by measurement, Testing of SI and CI engines.</li> </ul>  | 14  | C01      |
| 2        | <ul> <li>COMBUSTION: Stages of Combustion in SI &amp; CI engine, Factors affecting combustion, Flame speed, Ignition Delay, Abnormal combustion and its control.</li> <li>COMBUSTION CHAMBER: Squish, Swirl &amp; tumble, Combustion chamber design for SI &amp; CI engine &amp; factors affecting it.</li> </ul>  | 10  | C02      |
| 3        | <ul> <li>CARBURETION: Mixture requirements, Carburetors and fuel injection system in SI Engine, MPFI, Scavenging in 2 Stroke engines.</li> <li>FUEL INJECTION IN CI ENGINES: Requirements, Types of injection systems, Fuel pumps, Fuel injectors, Injection timings.</li> <li>TURBOCHARGING &amp; ITS TYPES: Variable Geometry Turbocharger, Waste Gate Turbocharger, Effect of turbocharging on power &amp; emission.</li> </ul>   | 11  | CO3      |
| 4        | <ul> <li>ENGINE EMISSION AND CONTROL: Pollutant, Sources and types, Effect on environment and human health, formation of NOx, Hydrocarbon Emission Mechanism, Carbon Monoxide Formation, Particulate emissions, Methods of controlling Emissions, Catalytic converters and Particulate Traps, Selective Catalytic Reduction(SCR), Diesel Oxidation Catalyst (DOC).</li> <li>FUELS: Fuels for SI and CI engine, Important qualities of SI and CI engine fuels, Rating of SI engine and CI engine fuels, Dopes, Additives, Gaseous fuels, LPG, CNG, Biogas, Producer gas, Alternative fuels for IC engines.</li> </ul> | 10  | CO4      |
| 5        | <ul> <li>ENGINE COOLING AND LUBRICATION: Different cooling systems, Radiators and cooling fans, Engine friction, Lubrication principle, Type of lubrication, Lubrication oils, Crankcase ventilation.</li> <li>IGNITION SYSTEM IN SI ENGINE: Ignition system requirements, Magneto and battery ignition systems, ignition timing and spark plug, Electronic ignition.</li> <li>RECENT TRENDS IN IC ENGINE: Lean burn engine, Stratified charge spark ignition engine, Homogeneous charge spark ignition engine, GDI.</li> </ul>  | 12  | C05      |

**COURSE OUTCOMES:** At the end of the Course, the Student will be able to:

| KME054 | Understand working principle, performance parameters and testing of IC Engines.   |
|--------|---|
| KME054 | Understand the combustion phenomena in SI and CI engines and factors influencing combustion chamber design.   |
| KME054 | Understand the fuel injection system in SI and CI engines and working of different components of IC engine like carburetor and turbocharger.                                  |
| KME054 | Understand the important qualities of IC engine fuels, then interpret different alternative fuels for IC engines and method to control the exhaust emissions from IC engines. |
| KME054 | Understand the essential systems of IC engine like cooling system, lubrication system, ignition system etc. and latest trends and developments in IC Engines.                 |

## Mapping of CO v/s PO:

|          | P0-1 | PO-2 | PO-3 | PO-4 | PO-5 | PO-6 | PO-7 | PO-8 | PO-9 | PO-10 | PO-11 | PO-12 |
|----------|------|------|------|------|------|------|------|------|------|-------|-------|-------|
| KME054.1 | 3    | 3    | 3    | 2    | 2    | -    | -    | -    | -    | -     | -     | 2     |
| KME054.2 | -    | -    | 2    | 1    | -    | 2    | -    | -    | -    | 2     | 1     | 2     |
| KME054.3 | -    | -    | 2    | 1    | -    | -    | -    | -    | -    | 2     | 1     | 2     |
| KME054.4 | -    | -    | 3    | 1    | -    | 2    | 3    | -    | -    | 2     | 1     | 2     |
| KME054.5 | -    | -    | 2    | 1    | -    | 1    | -    | -    | -    | 2     | 1     | 2     |

Correlation levels: 1-Slight (Low) 2-Moderate (Medium)

3-Substantial (High)

Mapping of CO v/s PSO:

|          | PSO1 | PSO2 |
|----------|------|------|
| KME054.1 | 3    | 3    |
| KME054.2 | 3    | 3    |
| KME054.3 | 3    | 3    |
| KME054.4 | 3    | 3    |
| KME054.5 | 3    | 3    |

| Gap in the syllabus  | NA |
|----------------------|----|
|                      |    |
| Topics to be covered | NA |
| beyond syllabus      |    |
|                      |    |

Assessment Methodologies:

| Sl. No. | Description         | Туре     |
|---------|---------------------|----------|
| 1       | Student Assignment  | Direct   |
| 2       | Internal assessment | Direct   |
| 3       | University exam     | Direct   |
| 4       | Student feedback    | Indirect |
| 5       | Alumni feedback     | Indirect |
| 6       | Employers feedback  | Indirect |

## **LESSON PLAN**

| Lecture<br># | Module<br># | Topics  | RBT<br>Levels | Course<br>Outcome<br>Mapping | Planned Date | Actual Date | Faculty<br>Sign | Remark<br>s |
|--------------|-------------|---|---------------|------------------------------|--------------|-------------|-----------------|-------------|
| 1            |             | Introduction to I.C Engines   |               | 22/8/22                      |              |             |                 |             |
| 2            |             | Engine classification and basic terminology                               |               |                              | 23/8/22      |             |                 |             |
| 3            |             | Two and four stroke engines   |               |                              | 24/8/22      |             |                 |             |
| 4            |             | SI and CI engines   |               |                              | 25/8/22      |             |                 |             |
| 5            |             | Valve timing diagram  |               |                              | 29/8/22      |             |                 |             |
| 6            |             | Valve mechanism- Push<br>rod type, Overhead type<br>(SOHC, DOHC)          |               |                              | 30/8/22      |             |                 |             |
| 7            |             | Thermodynamic analysis<br>of Air standard cycles, Otto<br>cycle           |               |                              | 31/8/22      |             |                 |             |
| 8            | 1           | Diesel cycle, Dual cycle  | L2, L3,       | C01                          | 1/9/22       |             |                 |             |
| 9            |             | Tutorial  | L4            |                              | 2/9/22       |             |                 |             |
| 10           |             | Comparison of Otto, Diesel<br>and Dual cycles                             |               |                              | 5/9/22       |             |                 |             |
| 11           |             | Fuel air cycle  |               |                              | 6/9/22       |             |                 |             |
| 12           |             | Factors affecting the fuel air cycle                                      |               |                              | 7/9/22       |             |                 |             |
| 13           | 1           | Actual cycle  |               |                              | 8/9/22       |             |                 |             |
| 14           |             | Tutorial  |               |                              | 9/9/22       |             |                 |             |
| 15           |             | Testing and Performance:<br>Performance parameters,<br>Basic measurements |               |                              | 12/9/22      |             |                 |             |

|    |  |  |         |     |          | <br> |
|----|--|--|---------|-----|----------|------|
| 16 |  | Blow by measurement,<br>Testing of SI and CI engines |         |     | 13/9/22  |      |
| 17 |  | Combustion: Stages of<br>Combustion in SI engine     |         |     | 14/9/22  |      |
| 18 |  | Factors affecting combustion                         |         |     | 15/9/22  |      |
| 19 |  | Tutorial   |         |     | 16/9/22  |      |
| 20 |  | Flame speed, Ignition delay                          |         |     | 22/9/22  |      |
| 21 |  | Abnormal combustion and it's control                 |         |     | 23/9/22  |      |
| 22 |  | combustion chamber<br>design for SI engines          |         |     | 3/10/22  |      |
| 23 | 2  | Combustion: Stages of<br>Combustion in CI engine     |         | CO2 | 6/10/22  |      |
| 24 |  | Tutorial   |         |     | 10/10/22 |      |
| 25 |  | Factors affecting combustion                         |         |     | 11/10/22 |      |
| 26 |  | Ignition delay, Knock and it's control               |         |     | 12/10/22 |      |
| 27 |  | Combustion chamber<br>design of CI engines           |         |     | 13/10/22 |      |
| 28 |  | Squish, Swirl & tumble                               |         |     | 14/10/22 |      |
| 29 |  | Tutorial   |         |     | 17/10/22 |      |
| 30 |  | Carburetion, Mixture<br>requirements Carburetors     |         |     | 18/10/22 |      |
| 31 |  | Fuel injection system in SI<br>Engine, MPFI          |         |     | 19/10/22 |      |
| 32 | Scavenging in 2 Stroke<br>engines<br><b>Tutorial</b><br><b>L2</b><br>CO<br>Fuel injection in CI engines,<br>Requirements<br>Types of injection systems<br>Fuel pumps, Fuel injectors,<br>Injection timings |  |         | CO3 | 21/10/22 |      |
| 33 |  | Tutorial   | L2      |     | 31/10/22 |      |
| 34 |  | · · · · · · · · · · · · · · · · · · ·                |         |     | 1/11/22  |      |
| 35 |  | Types of injection systems                           |         |     | 2/11/22  |      |
| 36 |  |  | 3/11/22 |     |          |      |
| 37 |  | Turbocharging & its types                            |         |     | 3/11/22  |      |

| 38 |   | Tutorial   |    |     | 4/11/22  |  |
|----|---|--|----|-----|----------|--|
| 39 |   | Variable Geometry<br>Turbocharger  |    |     | 7/11/22  |  |
| 40 |   | Waste Gate Turbocharger<br>Effect of turbocharging on<br>power & emission  |    |     | 8/11/22  |  |
| 41 |   | Engine Emission and<br>Control: Pollutant, Sources<br>and types  |    |     | 10/11/22 |  |
| 42 |   | Effect on environment and<br>human health - formation of<br>NOx  |    |     | 14/11/22 |  |
| 43 |   | Hydrocarbon Emission<br>Mechanism-CO   |    |     | 15/11/22 |  |
| 44 |   | formation of NOx,<br>Hydrocarbon Emission<br>Mechanism   |    |     | 16/11/22 |  |
| 45 |   | Particulate emissions -<br>Methods of controlling<br>Emissions -   |    |     | 17/11/22 |  |
| 46 |   | Tutorial   |    |     | 18/11/22 |  |
| 47 | 4 | Catalytic converters and<br>Particulate Traps - Selective<br>Catalytic Reduction(SCR) -<br>Diesel Oxidation Catalyst<br>(DOC). | L2 | CO4 | 21/11/22 |  |
| 48 |   | Fuels: Fuels for SI and CI<br>engine, Important qualities<br>of SI and CI engine fuels   |    |     | 22/11/22 |  |
| 49 |   | Rating of SI engine and CI<br>engine fuels, Dopes,<br>Additives  |    |     | 23/11/22 |  |
| 50 |   | Gaseous fuels, LPG, CNG,<br>Biogas   |    |     | 24/11/22 |  |
| 51 |   | Producer gas, Alternative fuels for IC engines.  |    |     | 25/11/22 |  |
| 52 |   | Ignition System in SI<br>Engine: Ignition system<br>requirements Battery<br>ignition system                                    |    |     | 26/11/22 |  |

| 53 | - | Engine Cooling and<br>Lubrication: Different<br>cooling systems                            |  | -   | 28/11/22 |  |  |
|----|---|--|--|-----|----------|--|--|
| 54 |   | Radiators and cooling fans<br>Engine friction, Lubrication<br>principle                    |  |     | 29/11/22 |  |  |
| 55 |   | Type of lubrication  |  |     | 30/11/22 |  |  |
| 56 |   | Tutorial   |  |     | 1/12/22  |  |  |
| 57 |   | Lubrication oils, Crankcase ventilation  |  |     | 2/12/22  |  |  |
| 58 | 5 | Ignition System in SI Engine:<br>Ignition system requirements                              |  | C05 | 3/12/22  |  |  |
| 59 |   | Battery & Magneto ignition systems   |  |     | 5/12/22  |  |  |
| 60 |   | Electronic ignition systems  |  |     | 6/12/22  |  |  |
| 61 |   | Ignition timing and spark<br>plug  |  |     | 7/12/22  |  |  |
| 62 |   | Tutorial   |  |     | 8/12/22  |  |  |
| 63 |   | Recent trends in IC engine:<br>Lean burn engine Stratified<br>charge spark ignition engine |  |     | 14/12/22 |  |  |
| 64 |   | Homogeneous charge spark<br>ignition engine,GDI  |  |     | 15/12/22 |  |  |

\*L1 – Remembering; L2 – Understanding; L3 – Applying; L4 – Analysing; L5 – Evaluating; L6 - Creating

#### Literature:

#### **Text Books:**

1. I.C Engine: V. Ganeshan, Tata McGraw Hill Publications

#### **Reference Books:**

1. A course in Internal combustion engines: M. L. Mathur and R. P. Sharma, Dhanpat Rai & Sons Publications

### Sample Questions:

| Question | Questions   |
|----------|---|
| No.      |   |
| 1        | Compare the Otto, diesel and dual cycle.  |
| 2        | Define four stroke S I engine. Explain with suitable sketch the working of four stroke S I engine.  |
| 3        | Discuss the valve timing diagram of four stroke S I engine.   |
| 4        | Compare the two stroke and four stroke cycle engine.  |
| 5        | How the thermal efficiency vary with equivalence ratio for air standard, fuel-air and actual cycle.   |
| 6        | Describe with suitable sketch combustion phenomenon in S I engine.  |
| 7        | Describe the phenomenon of detonation or knocking in S I Engine. On what factors does detonation depends.   |
| 8        | Explain the carburetion and working of a simple carburetor in a S I engine. Explain the carburetion by compensating jet method with sketch.   |
| 9        | Explain the working of MPFI engine.   |
| 10       | Describe a high tension magneto ignition system.  |
| 11       | Show the various stages of combustion in C I engine on the pressure-crank angle diagram. Also discuss the effect engine load, speed, injection timing and cetan number on the delay period in C I engine. |
| 12       | What are the types of combustion chamber used in C I engine.  |
| 13       | What are the cause of knock in C I engine? How it is controlled?  |
| 14       | Explain the type of fuel injection system in diesel engine.   |
| 15       | Enumerate pollutants emitted from S I engine. How can these pollutants be controlled?<br>Compare gasoline engine with a diesel engine regarding their pollution emission.                                 |
| 16       | Describe briefly classification of cooling system.  |
| 17       | Classify various systems of engine lubrication. Explain splash lubrication system.  |
| 18       | What is crank case ventilation? What are its different types?   |
| 19       | Explain the rating of S I Engine fuels.   |
| 20       | Explain why additives or dopes are mixed in fuel? What are the requirements of good additives?  |
| 21       | Explain the working of Waste Gate Turbocharger.   |
| 22       | Explain the effect of turbocharging on power & emission.  |
| 23       | Define Lean burn engine.  |
| 24       | Explain the working of Stratified charge spark ignition engine.   |
| 25       | Explain the working of Homogeneous charge spark ignition engine.  |

Assessment rubrics that is going to be adopted for direct attainment is depicted in below table

| Level of<br>Achievement | Elaboration on Course Grading Description   | Bench Mark<br>Set<br>(Out of 50) |
|-------------------------|---|----------------------------------|
| Excellent (A)           | The Student's performance is outstanding in almost all the intended course learning outcomes                | 40 to 50                         |
| Good (B)                | The student's performance is good in most of the intended course learning outcomes.                         | 30 to 40                         |
| Marginal (C)            | The student's performance is barely satisfactory. It marginally meets the intended course learning outcomes | 20 to 30                         |
| Fail (F)                | The Students performance is inadequate. Student fails to meet many of the intended course learning outcomes | Less than 20                     |

NHCE/LPT/003